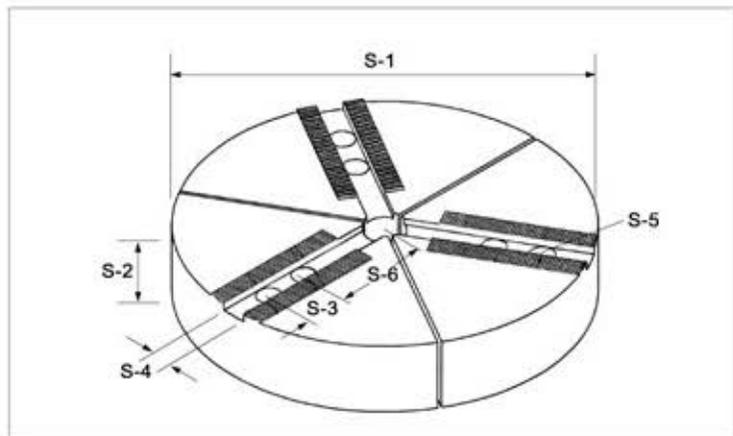


# ROUND JAWS



## FEATURE

- ▶ Round jaws are suitable for extra bigger outer dia. (thin wall)
- ▶ This type of soft jaw can cover the outer dia. of workpiece enable to decrease deformation and increase the accuracy.
- ▶ For example: Type of FW08 can hold parts with outer dia. of 200mm.

## DIMENSIONS

UNIT: mm

DIMENSION ORDER NUMBER	S-1	S-2	S-3	S-4	S-5 Bolt Size	S-6	Thru Hole	Serration Pitch	Excursus
FW04032	100	32	14	10	M8	26	25	1.5x60°	
FW05032	135	32	14	10	M8	43.5	25	1.5x60°	
FW06040	169	40	20	12	M10	49.5	25	1.5x60°	
FW08040	200	40	25	14	M12	51	25	1.5x60°	
FW08050	200	50	25	14	M12	51	25	1.5x60°	
FW10050	250	50	30	16	M12	65	25	1.5x60°	
FW12050	300	50	30	21(18)	M16(M14)	81	25	1.5x60°	

- Material: Steel (S45C)
- To suit kitagawa and other famous chucks.

# ALUMINUM ROUND JAWS

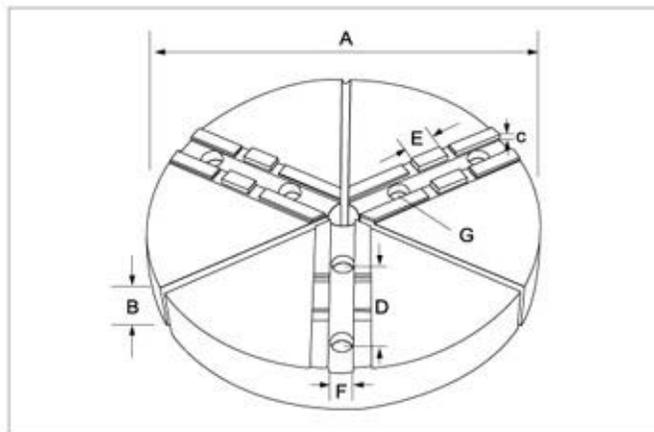
## DIMENSIONS

UNIT: mm

DIMENSION ORDER NUMBER	S-1	S-2	S-3	S-4	S-5 Bolt Size	S-6	S-7 Thru Hole	Serration Pitch	Excursus
FW-A04032	100	32	14	10	M8	26	25	1.5x60°	
FW-A05032	135	32	14	10	M8	43.5	25	1.5x60°	
FW-A06040	169	40	20	12	M10	49.5	25	1.5x60°	
FW-A08040	200	40	25	14	M12	51	25	1.5x60°	
FW-A08050	200	50	25	14	M12	51	25	1.5x60°	
FW-A10050	250	50	30	16	M12	65	25	1.5x60°	
FW-A12050	300	50	30	21(18)	M16(M14)	81	25	1.5x60°	

- Material: Aluminum (6061 T6)

# TONGUE & GROOVE ROUND JAWS



## ► DIMENSIONS

UNIT: mm

DIMENSION ORDER NUMBER	A	B	C	D	E	F	G Bolt Size	Thru Hole	Excursus
<b>TGP06040</b>	165	40	3.5	38.1	12.68	7.94	M8	25	
<b>TGP07-8"040</b>	190	40	3.5	44.45	12.68	7.94	M10	25	
<b>TGP07-8"050</b>	190	50	3.5	44.45	12.68	12.7	M10	25	
<b>TGP09-10"040</b>	230	40	3.5	53.98	19.03	12.7	M12	25	
<b>TGP09-10"050</b>	230	50	3.5	53.98	19.03	12.7	M12	25	
<b>TGP12050</b>	305	50	3.5	63.5	19.03	12.7	M12	25	

■ Material: Steel (S45C)